

Work Order ID 97737

97737

Page 2

February-21-13 12:42:12 PM

Item ID: D2534 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Lock Plate

Start Date: 3/11/13 Start Qty: 20.00 *20* 40 Cust Item ID:
 Required Date: 3/11/13 Req'd Qty: 20.00 *20* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*
 Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>WA 4</u>	0.00				40x			
130		0.00							
Packaging	Memo								
Packaging	*****STOCK IN LARGE FAB*****								
140	QC21- Final Inspection - Work Order Release	0.00							
140		0.00							
QC	Memo								
Quality Control									

Ppl 13.3.15

13/3/19
 ME
 13-3-18

Picklist Print

February-21-13 12:42:12 PM

Page 1

Work Order ID: 97737
 Parent Item: D2534
 Parent Item Name: Lock Plate

Start Date: 3/11/13

Required Date: 3/11/13

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 05-11-07 JLM
 IPP Rev:B Now on Waterjet 06-06-20 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S11GA 304/316 0.125 Sheet		Purchased	No			110	sf	266.5500	0.0427	0.898948 1.797896		2/13/03/10	

Location

Loc Qty

Loc Code

MAT020

266.55

122521

74.55

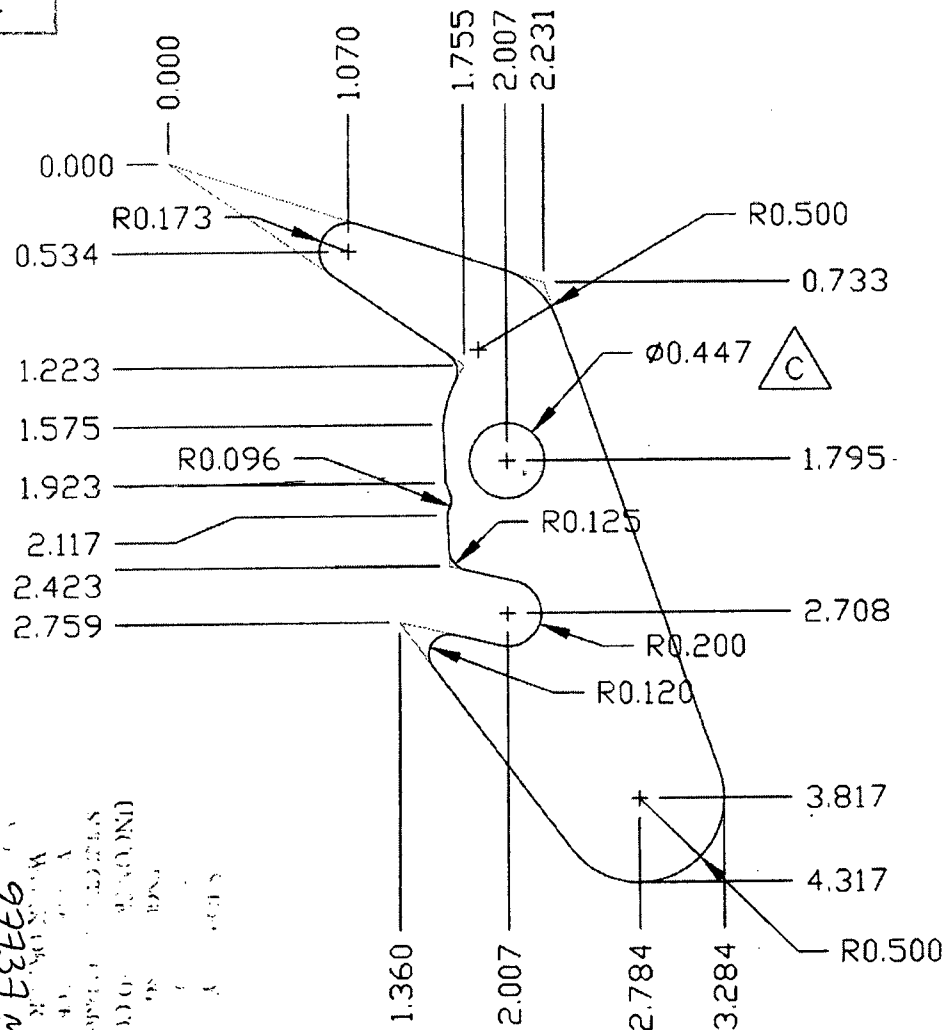
24445

192

DART

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	PH	DRAWING NO.	REV. D
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	D2534	SHEET 1 OF 1
DATE		TITLE	SCALE
04.12.14		LOCK PLATE	1:1
C	96.07.26	HOLE WAS 0.328	
D	04.12.14	UPDATE NOTES	

RELEASED

04.12.16 *[Signature]***D2534 LOCK PLATE**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET 11 GAUGE (0.125 THICK)
(REF. DART SPEC. M304S11GA)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Receiving Report

Date: 12/7/26 Batch No: M12251
 Supplier: THY 586h Dart P/O: 17463

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☐ No ☒
 Receipt: Cash ☐ Cr ☒
 Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☐ No ☒ N/A ☐
 Shipment Complete: DAS Yes ☐ No ☒ N/A ☐
 QC6 Inspection: 14 12/07/27 N/A ☐
 Work Order: 0-85 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M304B0.5W 8000		84	0	0	84	
M24B 0625X300		12	0	0	12	
M6061T65032		96	0	0	96	
M7075T332500X3	25 6	0	0	0	6	

Initials of receiver (if shipment OK) Level 12 le

Production/Admin: 12/1/26 Location _____
 Date _____
 Received/Costing _____
 Initial le

Purchase Order Receipt Listing

Thursday, July 26, 2012 8:56:04 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17463 Receipt Dates from 7/26/2012 to 7/26/2012 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VC-COP001 Thyssenkrupp Materials CA Ltd											
VendorID/Vendor Name											
PO17463	3		M303BI.000X1.000 f		7/25/2012	7/26/2012	12.7000	\$13.49	0.0000	0	\$171.36
CAD	No		303.BAR 1" X 1" f		12.0000	DESJ02		\$171.36	0.0000	0	
			122521								
	6		M304S11GA sf		7/23/2012	7/26/2012	280.0000	\$8.85	0.0000	0	\$2,478.17
	No		304/316 0.125 Sheet sf		280.0000	DESJ02		\$2,478.17	0.0000	0	
			122521								
	7		M6061T6B0.500X01. f		7/23/2012	7/26/2012	24.0000	\$1.55	0.0000	0	\$37.09
	No		250		24.0000	DESJ02		\$37.09	0.0000	0	
			6061-T6 Bar .500 x f								
			1.25								
			122521								
	8		M6061T6B0.500X06. f		7/23/2012	7/26/2012	24.0000	\$7.03	0.0000	0	\$168.78
	No		000		24.0000	DESJ02		\$168.78	0.0000	0	
			6061-T6 Bar .500 x f								
			6.00								
			122521								
	9		M6061T6B0.750X01. f		7/23/2012	7/26/2012	24.0000	\$2.62	0.0000	0	\$62.80
	No		500		24.0000	DESJ02		\$62.80	0.0000	0	
			6061-T6 Bar .750 X f								
			1.50								
			122521								
	10		M6061T6B1.000X04. f		7/23/2012	7/26/2012	24.0000	\$9.24	0.0000	0	\$221.77
	No		000		24.0000	DESJ02		\$221.77	0.0000	0	
			6061-T6 Bar 1.00 x f								
			4.00								
			122521								
	11		M6061T6B1.250X01. f		7/23/2012	7/26/2012	12.0000	\$3.60	0.0000	0	\$43.18
	No		250		12.0000	DESJ02		\$43.18	0.0000	0	
			6061-T6 Bar 1.25 x f								
			1.25								
			122521								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Unit Std	PO U/M/ Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MIRB Qty/ MIRB Reject Qty	Book Amt
VendorID/Vendor Name		VC-COP001 Thyssenkrupp Materials CA Ltd									
PO17463	12		M6061T6B1.500X02. f		7/23/2012	7/26/2012	12.0000	\$6.87	0.0000	0	\$82.43
			000		12.0000	DESJ02		\$82.43	0.0000	0	
CAD	No		6061-T6 Bar 1.50 x f								
			2.00								
			122521								
	13		M6061T6B2.000X02. f		7/23/2012	7/26/2012	12.0000	\$11.61	0.0000	0	\$139.34
			250		12.0000	DESJ02		\$139.34	0.0000	0	
	No		6061-T6 Bar 2.00 x f								
			2.25								
			122521								
	14		M6061T6R1.000 f		7/23/2012	7/26/2012	24.0000	\$1.80	0.0000	0	\$43.18
	No		ROUND BAR 1.00" f		24.0000	DESJ02		\$43.18	0.0000	0	
			122521								
	15		M6061T6R3.500 f		7/23/2012	7/26/2012	12.0000	\$23.06	0.0000	0	\$276.73
	No		6061 RD bar 3.50 f		12.0000	DESJ02		\$276.73	0.0000	0	
			122521								
	17		M6061T6S.080 sf		7/23/2012	7/26/2012	96.0000	\$3.05	0.0000	0	\$292.43
	No		6061-T6 .080 Sheet sf		96.0000	DESJ02		\$292.43	0.0000	0	
			122521								
	18		M6061T6S.125 sf		7/23/2012	7/26/2012	64.0000	\$4.75	0.0000	0	\$304.20
	No		6061-T6 .125 Sheet sf		64.0000	DESJ02		\$304.20	0.0000	0	
			122521								
Total Received Quantity:											620.7000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$4,321.47
Total Balance Due Quantity:											0.0000

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

B I L L O F L A D I N G

1) Our Order PEC-472083- 1 Your PO # 17463
STAINLESS STEEL SQ BAR 303 STAINLESS
1.00" X 151.0000"

Heat Number 245298
Tag No 88401

Quantity 12 ' 7.0000 " PCS 1 MTR Wt LBS 43

2) Our Order PEC-472083- 2 Your PO # 17463
STAINLESS STEEL SHEET 304-2B
.1200 Nom X 48.0000" X 120.0000"

Heat Number SF29688
Tag No 88728

Quantity 280.00 SFT PCS 7 MTR Wt LBS 13'7

3) Our Order PEC-472083- 3 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" x 1.250" X 144.0000"

Heat Number Z00248009
Tag No 88402

Quantity 24 FT PCS 2 MTR Wt LBS 17

4) Our Order PEC-472083- 4 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.50" X 6.00" X 144.0000"

Heat Number 201210006
Tag No 88403

Quantity 24 FT PCS 2 MTR Wt LBS 84

5) Our Order PEC-472083- 5 Your PO # 17463
ALUMINUM FLAT BAR 6061-T6511
.750" X 1.50" X 144.0000"

Heat Number HK079 712
Tag No 88404

Quantity 24 FT PCS 2 MTR Wt LBS 32

Page: 1Continued

2 10/27/26

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G
No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

B I L L O F L A D I N G

6) Our Order PEC-472083- 6 Your PO # 17463

ALUMINUM FLAT BAR 6061-T6511

1.00" x 4.00" X 144.0000"

Heat Number
201210303

Tag No
88405

Quantity PCS MTR Wt LBS
24 FT 2 114

7) Our Order PEC-472083- 7 Your PO # 17463

ALUMINUM SQUARE BAR 6061-T6511

1.250" X 144.0000"

Heat Number
Z00240017

Tag No
88406

Quantity PCS MTR Wt LBS
12 FT 1 23

8) Our Order PEC-472083- 8 Your PO # 17463

ALUMINUM FLAT BAR 6061-T6511

1.50" x 2.00" X 144.0000"

Heat Number
201209117

Tag No
88407

Quantity PCS MTR Wt LBS
12 FT 1

9) Our Order PEC-472083- 9 Your PO # 17463

Part # OFFERING***** Rel #

ALUMINUM FLAT BAR 6061-T6511

2.00" x 2.50" X 144.0000"

Heat Number
C7331164

Tag No
88408

Quantity PCS MTR Wt LBS
12 FT 1 71

10) Our Order PEC-472083- 10 Your PO # 17463

ALUMINUM ROUND BAR 6061-T6511

1.00" DIA X 144.0000"

Heat Number
Z00216020

Tag No
88409

Quantity PCS MTR Wt LBS
24 FT 2 23

11) Our Order PEC-472083- 11 Your PO # 17463

ALUMINUM ROUND BAR 6061-T6511

3.50" DIA X 144.0000"

MTR

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL. 2012

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

B I L L O F L A D I N G

No: PEC 777693

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 23Jul12 at 10:57 From PFW
 Probill
 Via VIM TRANSFER
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

Heat Number	Tag No	Quantity	PCS	Wt LBS
21112151	88410	12 FT	1	140

12) Our Order PEC-472083- 12 Your PO # 17463

ALUMINUM SHEET 6061 T6

.0810 Nom X 48.0000" X 144.0000"

Heat Number	Tag No
25872/01/00	88035

Quantity
96.00 SFT

PCS
2

MTR Wt LBS
105

13) Our Order PEC-472083- 13 Your PO # 17463

ALUMINUM SHEET 6061 T6

.1250 Nom X 48.0000" X 96.0000"

Heat Number	Tag No
30286/01/00	88036

Quantity
64.00 SFT

PCS
-2

MTR Wt LBS
109

14) Our Order PEC-472083- 14 Your PO # 17463

Part # PLATE ASTM B 209 QQ-A-250/12 Rel #

ALUMINUM PLATE 7075T7351

2.50" THICK X 3.2500" X 72.0000"

*** BACK ORDER ***

TOTAL:	Tags	PCS	LBS
	13	26	2151

Heat Number

201209117

201210006

201210303

21112151

245298

25872/01/00

30286/01/00

HK079 712

SF29688

Z00216020

*** Chemical Analysis ***

Page: 3Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMÉRO D'APPROBATION SEULEMENT
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

DATE

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 9057389033

B I L L O F L A D I N G

No: PEC 777693
Ship Date 23Jul12 at 10:57 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

Z00240017
Z00248009

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 2 SKIDS GW. 2477 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***

**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *

* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 4 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ETRE
RAPPORTEES IMMEDIATEMENT
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER

25 JUL 2012

RECU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL SHEET 304-2B
1200 Nom X 48.0000" X 120.0000"
PART NO.

PO/Rel 17463
We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-777693-002

23Jul12
Pg 1/1

Signed by: _____

DAS
14
9-89
12/07/27

产品质量证明书 MILL TEST CERTIFICATE

DMSSC 江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.
地址: 无锡市新区坊前村
412008 NO.1111 TONGJIANG ROAD WUXI ROAD
CHINA
TEL: 5102828857

订单号: 829988
Global No. _____
客户: GLOBAL STAINLESS STEEL INC.
Order _____
收货厂家: _____
CONSIGNEE _____

品名: COLD ROLLED STAINLESS
Commodity: STEEL SHEET, BLIT EDGE

编号: M120302001
INVOICE No. _____
发行日期: 2012-4-15
Date _____

序号 No.	Product No.	序号 Type	表面加工 Surface Finished	产品尺寸 Product Size			重量 NET Weight KG	标准 Specification	拉伸试验 Tensile Test			硬度 HARDNESS HV0.05	钢号 STEEL NO.	炉号 HEAT NO.	化学成分 Chemical Composition (%)							
				厚度 Thickness MM	宽度 Width MM	长度 Length MM			屈服强度 R _e L Mpa	抗拉强度 R _m Mpa	延伸率 A %				C	SI	Mn	P	S	NI	Cr	N
1	P001693090	304	2B	0.5	1219	2438	910.04	ASTM A240	275	731	85	167	Q1A0130C	SF28811	0.0510	0.5040	1.0820	0.0321	0.0057	8.02	18.26	1
2	P001693091	304	2B	0.5	1219	3048	908.06	ASTM A240	275	731	85	167	Q1A0130C	SF28811	0.0510	0.5060	1.0820	0.0321	0.0067	8.02	18.26	1
3	P001715073	304	2B	0.5	1219	3048	939.00	ASTM A240	270	731	60	157	Q1A0130B	SF29408	0.0498	0.5120	1.0540	0.0288	0.0064	8.02	18.32	1
4	P001682219	304	2B	1.5	1219	2438	1815.74	ASTM A240	273	692	62	165	Q1A02070B	SF30003	0.0378	0.4460	1.0270	0.0186	0.0022	8.05	18.17	1
5	P001683220	304	2B	1.5	1219	3048	1831.49	ASTM A240	273	692	62	165	Q1A02070B	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
6	P001683221	304	2B	1.5	1219	3048	1831.74	ASTM A240	273	692	62	165	Q1A02070B	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
7	P001729563	304	2B	2.0	1219	3048	936.66	ASTM A240	293	707	58	173	Q1A020993A	SF28845	0.0528	0.5120	1.0360	0.0340	0.0051	8.06	18.17	1
8	P001684263	304	2B	3.0	1219	2438	1409.00	ASTM A240	281	663	61	175	Q1A0403A	SF28868	0.0504	0.4510	1.1420	0.0343	0.0034	8.05	18.34	1
9	P001684265	304	2B	3.0	1219	3048	1487.64	ASTM A240	281	663	61	175	Q1A0403A	SF28868	0.0504	0.4510	1.1420	0.0343	0.0034	8.05	18.34	1
10	P001705088	304	2B	2.0	1219	2438	1409.38	ASTM A240	287	714	55	174	Q1A00223A	SF30003	0.0378	0.4460	1.0270	0.0186	0.0022	8.05	18.17	1
11	P001705121	304	2B	2.5	1219	3048	1363.04	ASTM A240	287	714	55	174	Q1A00223A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
12	P001699782	304	NO 4+	1.5	1219	2438	1805.45	ASTM A240	267	664	60	164	Q1A0161B	SF30027	0.0476	0.5270	1.0650	0.0306	0.0049	8.04	18.22	1
13	P001699789	304	NO 4+	1.5	1219	3048	1875.55	ASTM A240	267	664	60	164	Q1A0161B	SF30027	0.0476	0.5270	1.0650	0.0306	0.0049	8.04	18.22	1
14	P001696758	304	NO 4+	2.0	1219	2438	1983.80	ASTM A240	315	647	53	83	Q1A1234070A10	C3109695	0.0403	0.4500	1.0900	0.0300	0.0010	6.1	18.21	0.046
15	P001703039	304	NO 4+	2.5	1219	2438	1670.30	ASTM A240	287	714	55	174	Q1A00223A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1
16	P001703037	304	NO 4+	2.5	1219	2438	1670.30	ASTM A240	287	714	55	174	Q1A00223A	SF30003	0.0378	0.4480	1.0270	0.0186	0.0022	8.05	18.17	1

尺寸 (毫米)
尺寸公差: 合格
Surface: Guaranteed

WE HEREBY CERTIFY THAT THE MATERIAL HEREIN HAS BEEN MADE IN ACCORDANCE
WITH THE ORDER AND SPECIFICATION
此证书可完全复制

王迪辉

江苏大明金属制品有限公司
JIANGSU DAMING METAL PRODUCTS CO., LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO17463**

Purchase Order Date 7/17/12

PO Print Date 7/17/12

Page Number 1 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name
Vendor Phone 905 669 9444
Vendor Fax 905 738 9033
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REVISED

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
3	M303B1.000X1.000 <i>050</i>	303 BAR " X 1"	7/25/12 Yes	12.00 f <i>12.7</i>	Yours ppd <i>11/21/12</i>	\$13.7500	\$165.00
Special Inst:			MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE				
4	M304B0.500X2.500 <i>050</i>	304 BAR .500 x 2.50	7/25/12 Yes	24.00 f	Yours ppd <i>11/21/12</i>	\$12.9083	\$309.80
Special Inst:			AISI 304/316 SS BAR OR AISI 304/316 SS PLATE AS PER ASTM A276 OR ASTM A240 (NOTE: AISI 303 NOT ACCEPTABLE)				
5	M304B0.625X3.000 <i>050</i>	304 BAR .625 X 3.00	7/25/12 Yes	12.00 f	Yours ppd	\$20.2500	\$243.00

**MATERIAL CERTIFICATION
REQ'D UPON DELIVERY**

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 7/17/12



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

AISI 304/316 SS BAR OR AISI 304/316 SS
PLATE
AS PER ASTM A276 OR ASTM A240
(NOTE: AISI 303 NOT ACCEPTABLE)

6

M304S11GA

020

304/316 0.125 Sheet

7/23/12

Yes

280.00

sf

Yours ppd

\$9.0193

\$2,525.40

1

Special Inst:

MATERIAL: AISI 304/316 SS SHEET
ANNEALED 2B FINISH
AS MIL-S-5059 OR AMS 5513 (304) OR
AMS 5524 (316)
OR ASTM A240 OR ASME SA240

7

M6061T6B0.500X01.250

010

6061-T6 Bar .500 x 1.25

7/23/12

Yes

24.00

f

Yours ppd

\$1.5750

\$37.80

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

8

M6061T6B0.500X06.000

004

6061-T6 Bar .500 x 6.00

7/23/12

Yes

24.00

f

Yours ppd

\$7.1667

\$172.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **YES** NO

Change Nbr: 2

Change Date: 7/17/12



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Page Number 3 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

905 669 9444

905 738 9033

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

9

M6061T6B0.750X01.500

6061-T6 Bar .750 X 1.50

7/23/12

Yes

✓ 24.00 Yours ppd

\$2.6667

\$64.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

10

M6061T6B1.000X04.000

6061-T6 Bar 1.00 x 4.00

7/23/12

Yes

✓ 24.00 Yours ppd

\$9.4167

\$226.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

11

M6061T6B1.250X01.250

6061-T6 Bar 1.25 x 1.25

7/23/12

Yes

✓ 12.00 Yours ppd

\$3.6667

\$44.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required YES NO

Change Nbr: 2

Change Date: 7/17/12



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

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Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

12 M6061T6B1.500X02.000

6061-T6 Bar 1.50 x 2.00

7/23/12

Yes

12.00 Yours ppd

\$7.0000

\$84.00

010

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

13 M6061T6B2.000X02.250

6061-T6 Bar 2.00 x 2.25

7/23/12

Yes

12.00 Yours ppd

\$11.8333

\$142.00

009

Special Inst:

MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR
AMS 4160 OR ASTM B211 OR
ASTM B221

14 M6061T6R1.000

ROUND BAR 1.00"

7/23/12

Yes

24.00 Yours ppd

\$1.8333

\$44.00

d3

No substitution or deviation without consent.

Certificate of Conformity or Material Certification required ☒ YES ☐ NO

Change Nbr: 2

Change Date: 7/17/12



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VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

15 M6061T6R3.500

6061 RD bar 3.50

7/23/12

Yes

12.00 Yours ppd

\$23.5000

\$282.00

Special Inst:

MATERIAL: 6061-
T6/T651/T6510/T6511/T62 ALUMINUM
ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8
OR AMS 4117/4128/
4115/4116 OR QQ-A-200/8 OR AMS-QQ-
A-200/8 OR AMS 4160
OR ASTM B211 OR ASTM B221

16 M6061T6S.032

6061-T6 Sheet 0.032"

7/23/12

Yes

96.00 Yours ppd

\$1.9792

\$190.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

17 M6061T6S.080

6061-T6 .080 Sheet

7/23/12

Yes

96.00 Yours ppd

\$3.1042

\$298.00

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES NO

Change Nbr: 2

Change Date: 7/17/12



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
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Fax: 613 632 1053

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Purchase Order Date 7/17/12

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Page Number 6 of 6

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

18

M6061T6S.125

6061-T6 .125 Sheet

7/23/12

Yes

64.00 Yours ppd

\$4,8438

\$310.00

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11 OR
AMS 4025 OR AMS 4027 OR ASTM B209

19

M7075T73B2.500X03.25

7075-T73 Bar 2.50 x 3.25

7/23/12

Yes

6.00 Yours ppd

\$49.6667

\$298.00

Special Inst:

7075-T73 (OR 7075-
T7351/T73510/T73511) BAR PER ASM-
QQ-A-200/11 OR AMS-QQ-A-225/9 (AMS
4124) OR AMS-QQ-A-250/12 (AMS 4078)

PO Total:

\$5,435.00

Change Nbr: 2

Change Date: 7/17/12

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required **(YES)** NO